

Date: Tuesday, 4/18/2006 10:04:11 AM  
 User: Kim Johnston

## Process Sheet

SPHIT-2

20

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : HEAD REST ASSEMBLY RH

Job Number : 26678

Estimate Number : 10867

P.O. Number :

This Issue : 4/18/2006

S.O. No. :

Prsht Rev. : NC

First Issue : 11

Type : SMALL /MED FAB

Previous Run : 23656

Part Number : D412724044

Drawing Number : N/A

Project Number : N/A

Drawing Revision : N/A

Material :

Due Date : 5/20/2006

Qty: 2 Um: Each

Written By :

Checked &amp; Approved By :

Comment : Est Rev: A 04.09.08 New Issue KJ/JLM

## Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-724-044 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3303041

Head Rest

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3303-041

Head Rest

B26689

2x

B26689 2x

4.0

D3304044

Tube Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3304-044

Tube Assembly

B26689

2x

B29196 -

5.0

AN52510R6

Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN525-10R6

Screw

M15943

-80

M15943 8x -

EB 02/01/08

Date: Tuesday, 4/18/2006 10:04:11 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST ASSEMBLY RH

Job Number: 26678

Part Number: D412724044

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*06/10/27* (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-044

Location:

PPP Rev:

*DR AFT*

*06/10/27* (2)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*07/01/08*

Job Completion



*07.01.08*

Date: Tuesday, 4/18/2006 10:04:11 AM  
 User: Kim Johnston

## Process Sheet

20

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEAD REST ASSEMBLY RH
<b>Job Number</b> : 26678	
<b>Estimate Number</b> : 10867	
<b>P.O. Number</b> :	<b>Part Number</b> : D412724044
<b>This Issue</b> : 4/18/2006 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 1/1 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 23656	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 5/20/2006 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <i>[Signature]</i> 06.04.18	
<b>Comment</b> : Est Rev: A 04.09.08 New Issue KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-724-044 CHG001

*[Signature]* 06.05.10

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3303041	Head Rest
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3303-041 Head Rest \_\_\_\_\_

4.0	D3304044	Tube Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3304-044 Tube Assembly \_\_\_\_\_

REFERENCE ONLY

5.0	AN52510R6	Screw
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN525-10R6 Screw \_\_\_\_\_